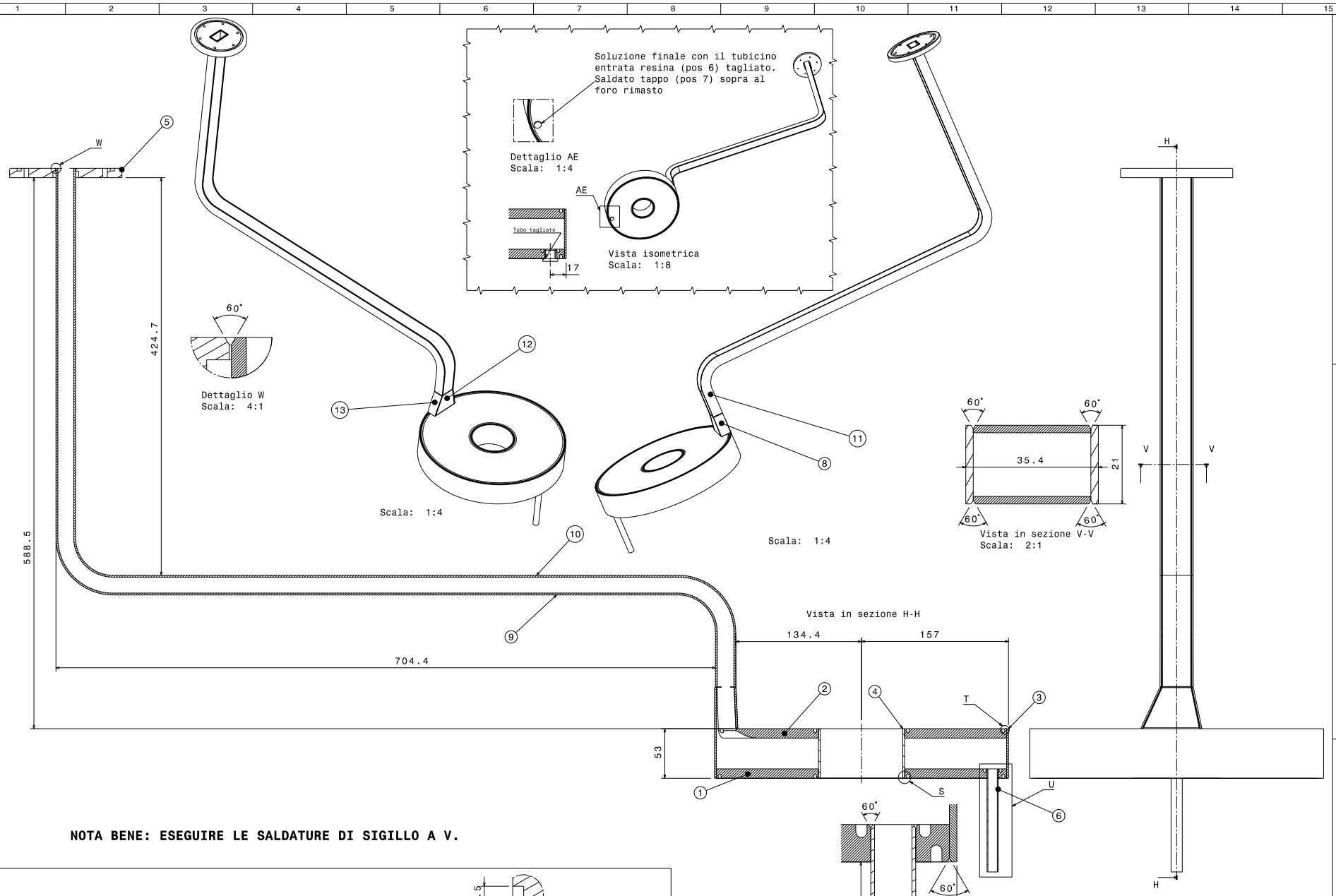
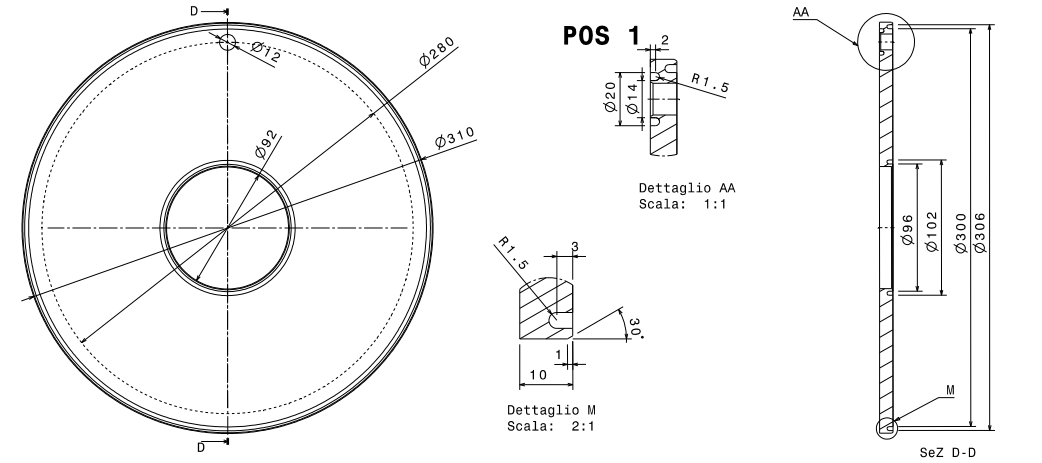
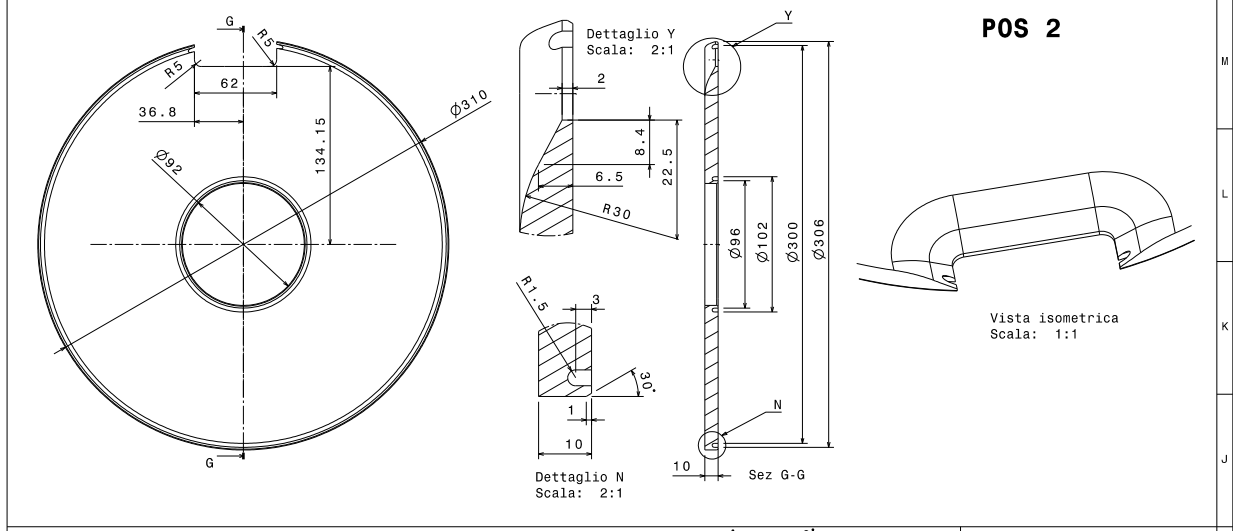
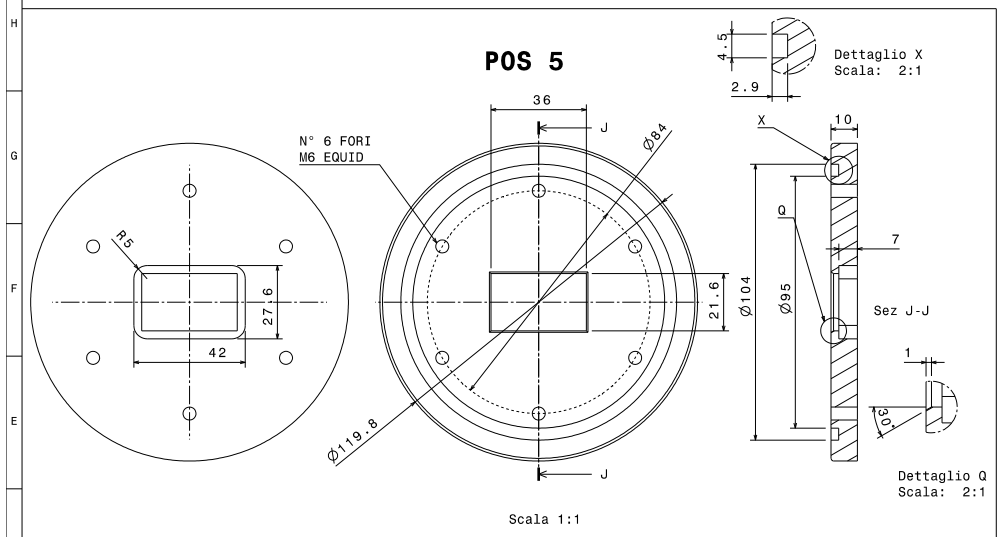
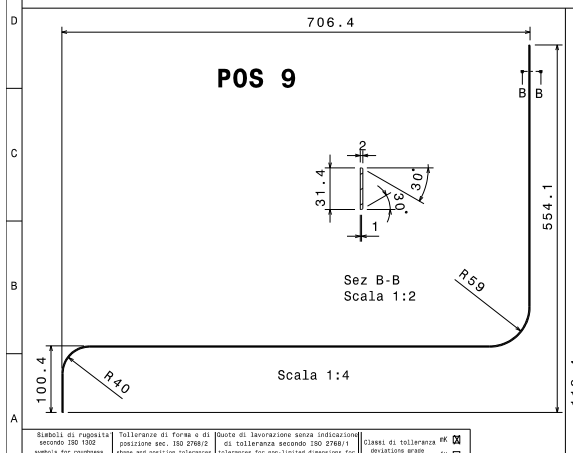
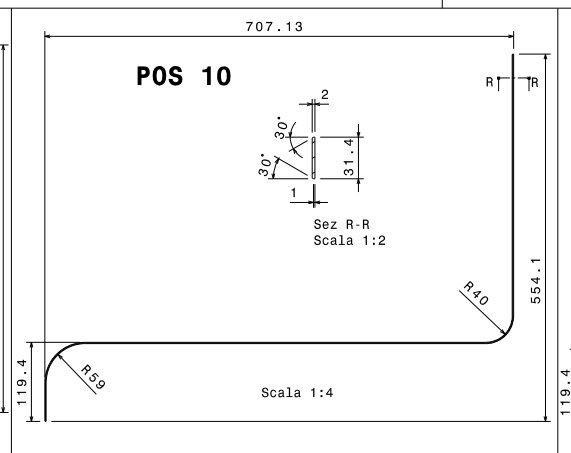


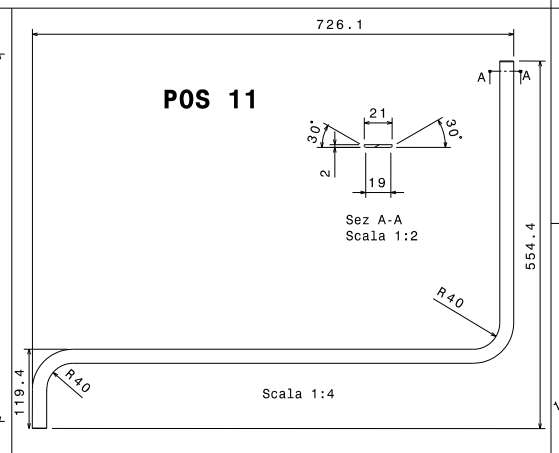


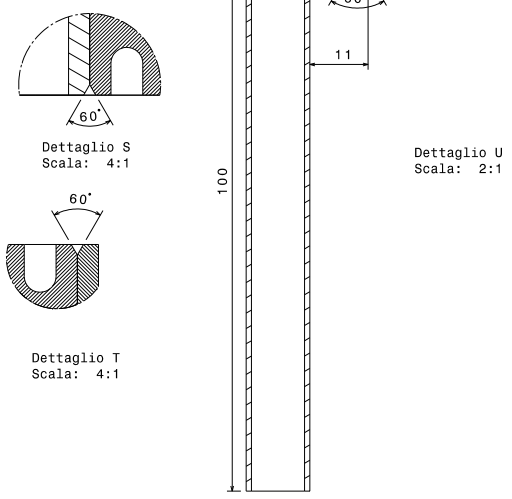


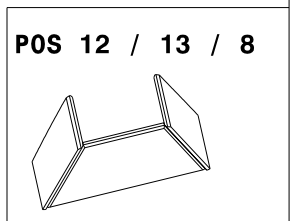


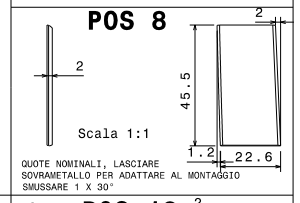


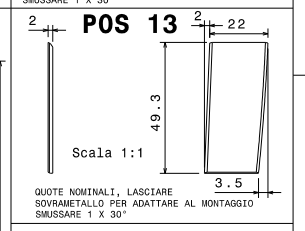


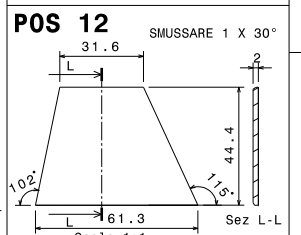


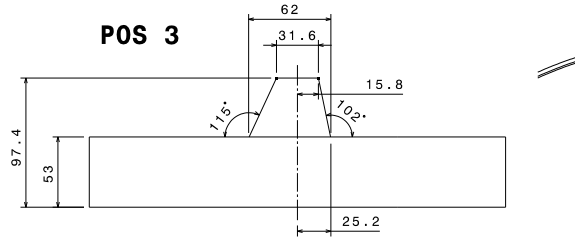


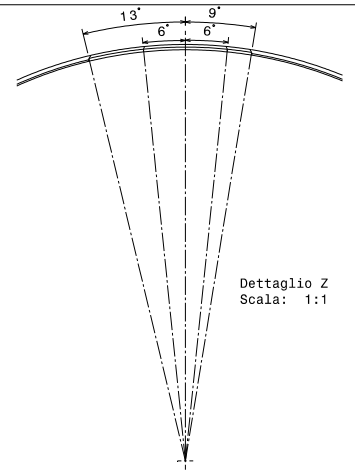


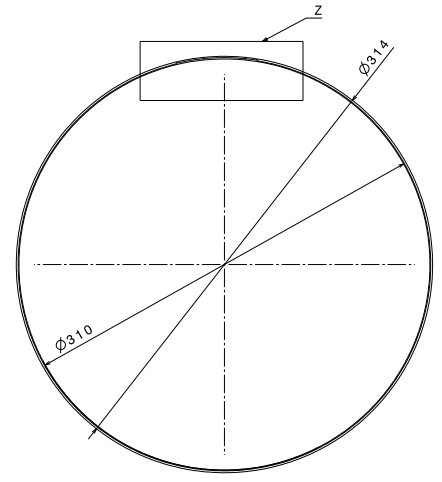


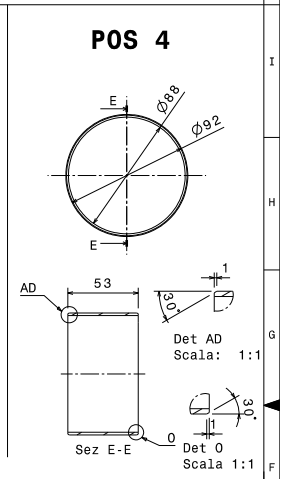






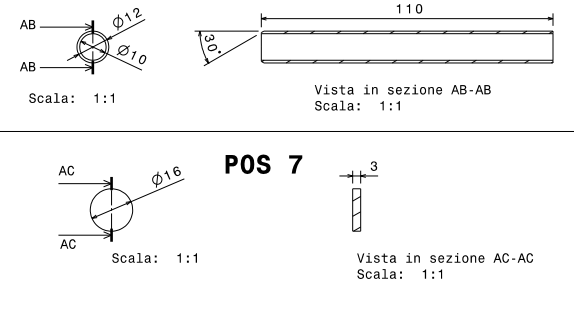






NOTA BENE: ESEGUIRE LE SALDATURE DI SIGILLO A V.

SMUSSARE GLI SPIGOLI INTERNI 1 X 30°



N. PEZZI N. OFFICINA	OGGETTO o DENOMINAZIONE	POS.	N. DISEGNO o ELENCO	DIMENSIONI - DISEGNO MODELLO - STAMPO	STABILITO NUMERICO	QUALITÀ	TIPO E DIN.	QUANTITÀ	PESO GREZZO kg	PESO FINITO kg
		14								
1	FACCIA DX CAMINO	13			AISI 304 L					
1	FACCIA FRONTALE CAMINO	12			AISI 304 L					
2	FACCIA LATERALE USCITE	11			AISI 304 L					
1	FACCIA SUPERIORE USCITE	10			AISI 304 L					
1	FACCIA INFERIORE USCITE	9			AISI 304 L					
1	FACCIA SX CAMINO	8			AISI 304 L					
1	TAPPO PER ENTRATA RESINA	7			AISI 304 L					
1	TUBO ENTRATA RESINA	6			AISI 304 L					
1	FLANGIA USCITA	5			AISI 304 L					
1	BORDO INTERNO	4			AISI 304 L					
1	BORDO ESTERNO	3			AISI 304 L					
1	FLANGIA SUP	2			AISI 304 L					
1	FLANGIA INF	1			AISI 304 L					

MATERIALE DA PRELEVARE

Rev						
B	AGGIUNTA VISTA SOLUZIONE FINALE	Repetto M	Perrella		Perrella	Laureti	19/01/06
0	PRIMA EMISSIONE	Repetto M	Perrella		Perrella	Laureti	30/11/05
Rev. St. rev. st.	Sc. Sc.	Descrizione kind of revision	Preparato prepared	Controllato checked	Verificato checked	Verificato checked	Approvato approved	Data date

Progetto/project: MULTI-PINCH
Cliente/client:
Commessa job no.: 2004
Emittente issued by: ASG/QSV
Tipo doc. doc. type:
Form. size: A0
Scala scale: 1:2
Derivato da derived from:
Rev. rev.:
Ansaldo Superconduttori
Titolo title: STRUTTURA MECCANICA PF 4.1
Codice struttura product breakdown structure:
Identificativo/document no.: 11187 RM 680
Rev./rev.: 0 A B
Foglio sheet: 1
Segue fg./ Foll. sheet: / 1
Di/of: 1

Identificazione file/File identification

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Stabilo di rugosità secondo ISO 1302 symbols for roughness according to ISO 1302

Tolleranze di forma e di posizione sec. ISO 2768/2 shape and position tolerances according to ISO 2768/2

Quote di lavorazione senza indicazione di tolleranza secondo ISO 2768/1 tolerances for non-limited dimensions for machining according to ISO 2768/1

Classi di tolleranza deviations grade fH ☐