

Single-circuit electronic controller with dual display

The DigiTrace TCONTROL-CONT-03 family of electronic controllers provide accurate temperature control and centralized monitoring for individual heat-tracing circuits.

The compact panel mount TCONTROL-CONT-03 has two displays for indicating the process value and the set point. During programming these displays provide user guidance and visual aid to simplify commissioning.

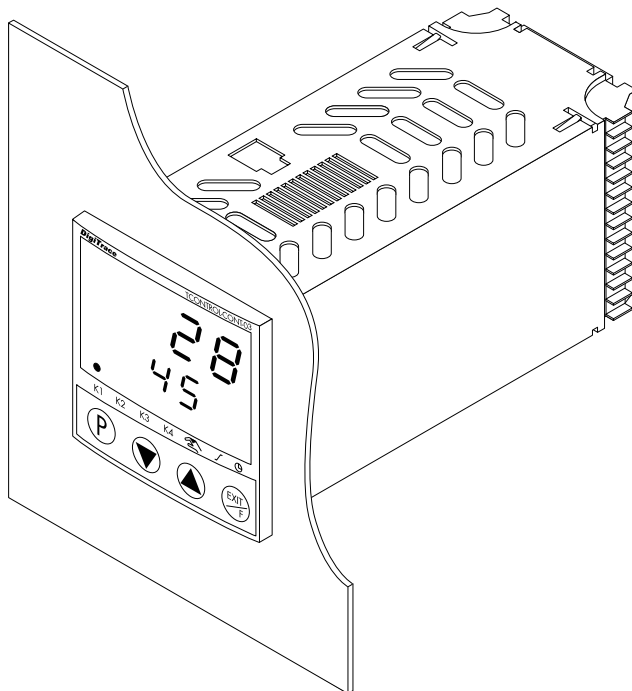
Alternatively, the optional and easy to use DigiTrace TCONTROL-CONT-03/CONFIG software can be used for computer aided configuration.

DigiTrace TCONTROL-CONT-03 units are factory configured for ON/OFF control and are suitable for most heat-tracing applications. Other types of control algorithms can be configured by the user. Different hardware configurations are available: Units with a relay output for controlling electro-mechanical relays or solid state relays and TCONTROL-CONT-03/MA units with an analog output for driving other types of actuators like thyristors.

The health of the temperature input sensor is permanently monitored for failures. An alarm will appear in the event of sensor break or short circuit. In the event of a sensor failure the control output switches to a user defined state (ON or OFF)

Specific features:

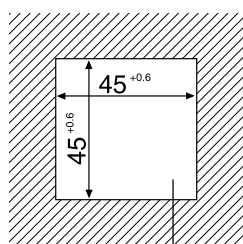
- Time delayed controller activation after initial power up (this can be used to avoid peak demands during start-up)
- Service counter included in order to count and eventually alarm on the number of relay operations.



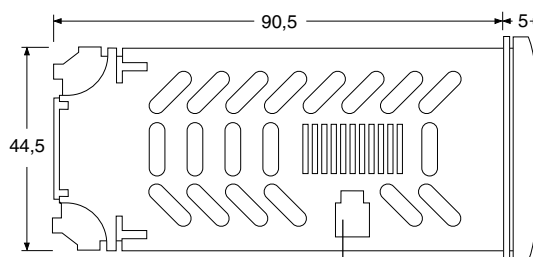
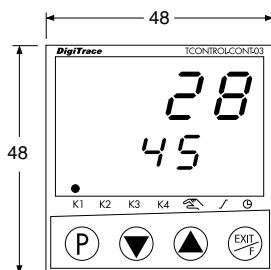
General

Application	DigiTrace TCONTROL-CONT-03 units are panel mount controllers and are typically used for providing tight temperature control of individual heat-tracing circuits.	
Area of use	Non hazardous area indoors (panel mount – through the panel)	
Approvals / Certification	Electrical Safety to DIN EN 61010-1 over voltage category III, pollution degree 2 EMC DIN EN 61326, Class B to industrial requirements.	
Memory data backup	EEPROM based non-volatile memory. No loss of configuration data after power outage or long term shut down.	
Display	2 piece of 7-segment LED display with status indication LED's (yellow / green)	
Supported control modes	ON/OFF, P, PI, PD or PID with auto-tuning are user selectable	
Measuring accuracy	Pt100 3-wire Pt100 2-wire Thermocouples (incl. cold junction) Voltage and current inputs	error $\leq$ 0.1%, error $\leq$ 0.4% error $\leq$ 0.25% error $\leq$ 0.1%

Dimensions (in mm)

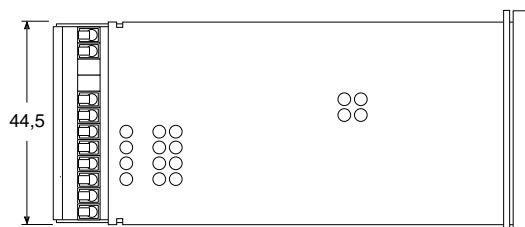


(2)



(1)

Minimum spacing in between panel cut outs		Horizontal spacing	Vertical spacing
TCONTROL-CONT-03 (all types)	Without Space for configuration connector	> 8 mm	> 8 mm
	With Space for configuration connector	> 8 mm	> 65 mm



(1) Connector for optional programming interface
(2) Panel cut-out

Electrical Properties

Supply Voltage & own power consumption	110 to 240V -15 / +10%, 48 to 63Hz & ~15VA
Electrical connections	Via screw terminals on the back of the unit. Terminals are suitable for wires ranging from 1 to maximum 1.3 mm ² solid core or 1 mm ² stranded with cable shoe. Terminal strips are pluggable.
Supported output types (depending on model)	TCONTROL-TCONT-03: 3 relay outputs (SPST) + 1 logic output TCONTROL-CONT-03/MA: 2 relay outputs (SPST) + analog output TCONTROL-CONT-03/COM: 3 relay outputs (SPST) + 1 logic output + RS485 TCONTROL-CONT-03/COMA: 2 relay outputs (SPST) + analog output + RS485

Input options (all types)

Temperature sensor inputs	Pt 100, Pt 1000 RTD's in 2- and 3 wire connection, KTY11-6 sensors Thermocouple types: L, J, U, T, K, E, N, S
Electrical input signals	0/4 .. 20mA or 0/2 .. 10V (Ri = 100Kohm)
Temperature control range	From -200 to + 2400°C depending on the type of temperature sensor used

Output options and output ratings (depending on type)

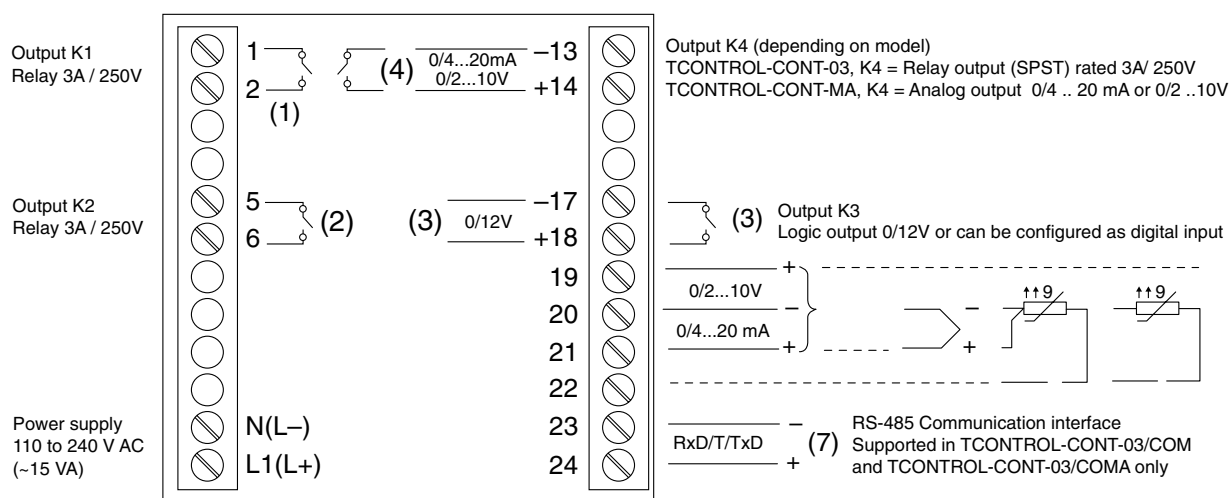
TCONTROL-CONT-03 TCONTROL-CONT-03/COM	Control and alarm relay contacts (SPST) are rated 3A at 230VAC. Expected lifetime: 350k operations at rated current or ~900K operations at 1A Logic output 0 .. 12V. Maximum current 20mA
TCONTROL-CONT-03/MA TCONTROL-CONT-03/COMA	Control output, analog: 0/4 .. 20mA Rload ≥ 500 Ohm Logic output 0 .. 12V, maximum current 20mA Alarm relay contacts (SPST) are rated 3A at 230VAC. Expected lifetime: 350k operations at rated current. 900k operations at 1A
Communication options (*)	RS-485, Modbus at 9600, 19200 or 38400 BPS. Maximum up to 32 devices per network. (*)
Alarm options	2 independently configurable alarm relay outputs are provided. TCONTROL-CONT-03 units automatically alarm in case of sensor break or sensor short. On top of the input sensor driven alarms up to 8 different temperature triggered alarm functions can be defined. (see installation instructions for details)

Enclosure

Housing type	Plastic enclosure approved to IEC 61554 (ABS) Suitable for installation in electrical distribution panels
Environmental Protection	Front IP65, rear IP20 to DIN EN60529
Max. operating temperature	-5 to +55°C
Max. storage temperature	-40 to +70°C
Relative Humidity	90% maximum, no condensation
Installation position	All positions allowed.

(*) supported on TCONTROL-CONT-03/COMx units only

Connection diagram



Wiring example

Ordering details	Part description	PN	Weight
Control units	TCONTROL-TCONT-03	1244-006829	~ 0.125 kg
	TCONTROL-CONT-03/MA	1244-006830	
	TCONTROL-CONT-03/COM	1244-006982	
	TCONTROL-CONT-03/COMA	1244-006981	

Accessory selection table

Configuration and setup interface + software	TCONTROL-CONT-03/CONFIG	1244-006983	~ 0.120 kg
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Temperature sensors

Sensors for hazardous area	MONI-PT100-EXE (1), (2)	967094-000
	MONI-PT100-4/20MA	704058-000
Safety barrier (4...20mA)	TCONTROL-ISOL-01 (3), (4)	670021-000
Sensor for non-hazardous area	MONI-PT100-NH	140910-000
Support bracket for temperature sensors	SB-26	338265-000

Note 1: Sensor can be extended with a 3-wire shielded cable of max 30 Ohms per conductor (max. 150 m with a 1.5 mm² cable). The sensor cable should be shielded if it is laid in cable ducts or in the vicinity of high-voltage carrying cables. The shield of the extension cable should be grounded at the controller end only.

Note 2: MONI-PT100-EXE temperature sensors can be directly connected to the TCONTROL-CONT-03 input terminals. There is no need to use current limiting devices such as zener barriers or isolators.

Note 3: For connection details see TCONTROL-ISOL-01 in accessories section.

Note 4: Installed in ordinary area.

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