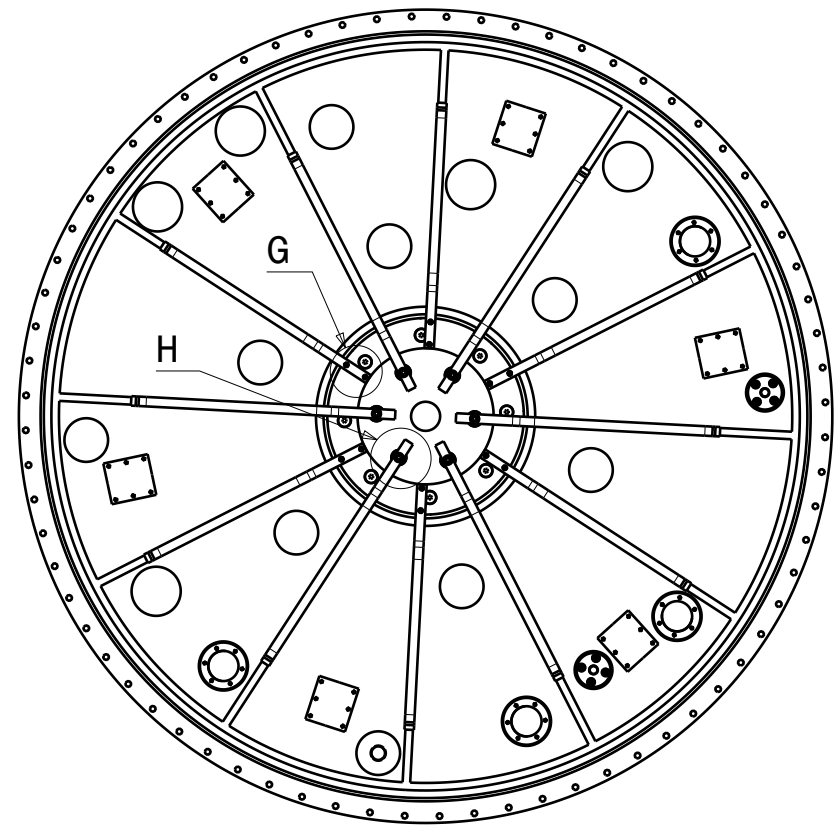
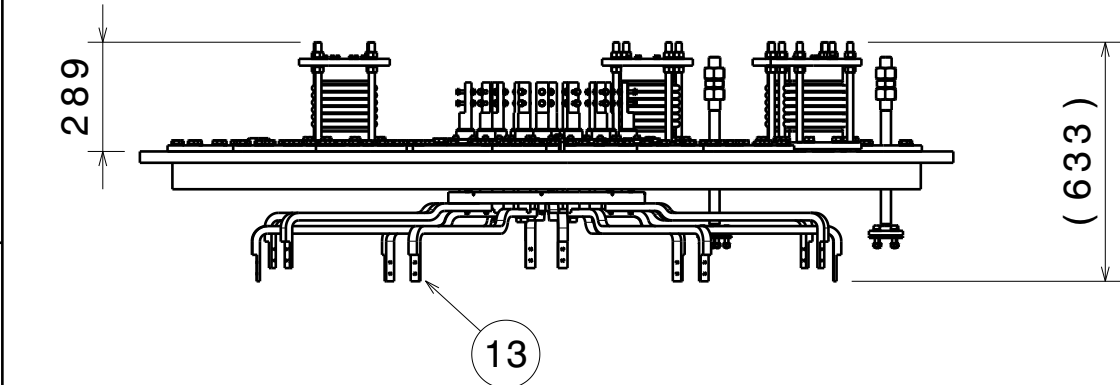
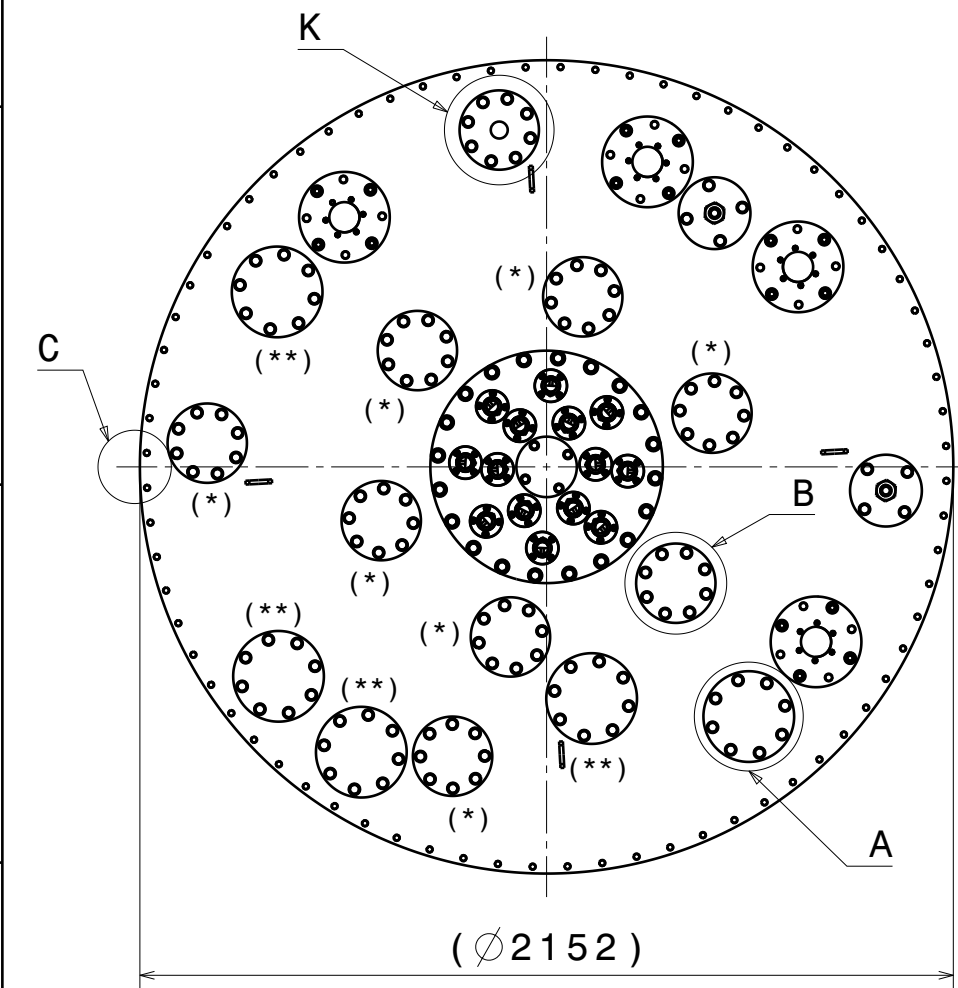
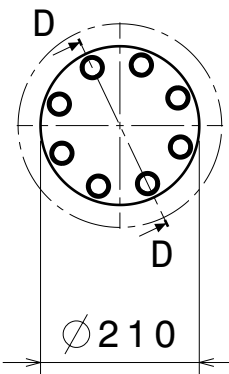


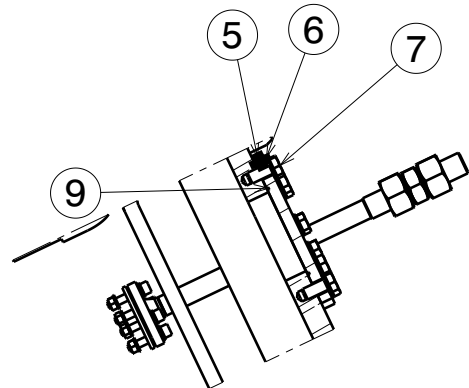
Simboli di rugosità secondo ISO 1302	Tolleranze di forma e di posizione sec. ISO 2768/2	Quote di lavorazione senza indicazione di tolleranza secondo ISO 2768/1	Classi di tolleranza
Symbols for roughness according to ISO 1302	Shape and position tolerances according to ISO 2768/2	Tolerances for non-limited dimensions for machining according to ISO 2768/1	Deviations grade
			☐ K ☐ fH



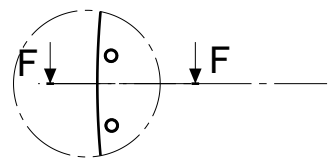
DETTAGLIO B
TIPICO PER (*)



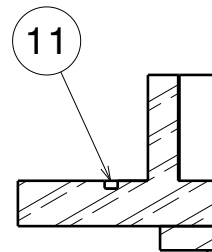
SEZIONE D - D



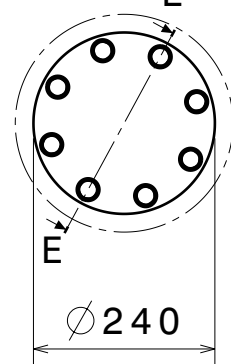
DETTAGLIO C



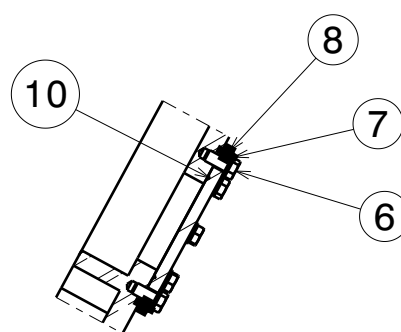
SEZIONE F - F



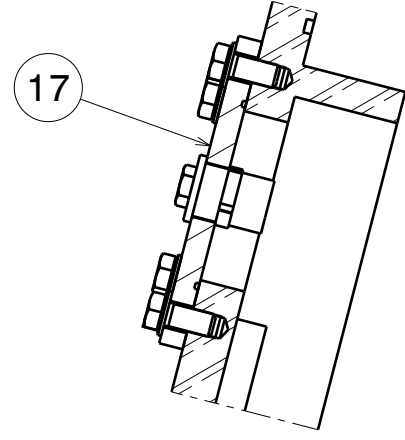
DETTAGLIO A
TIPICO PER (**)



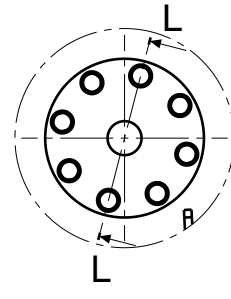
SEZIONE E - E



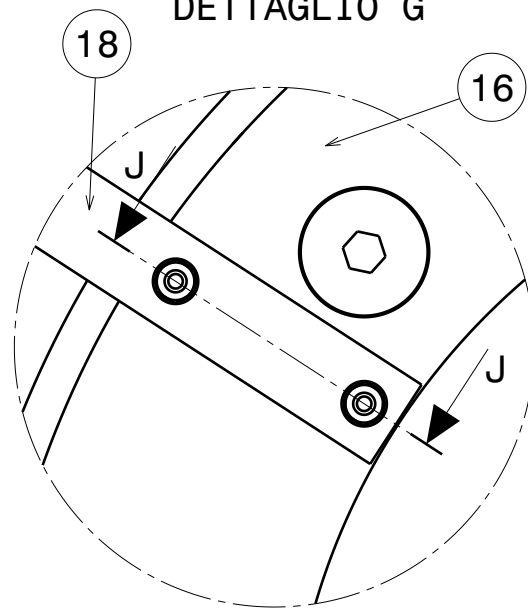
SEZIONE L - L



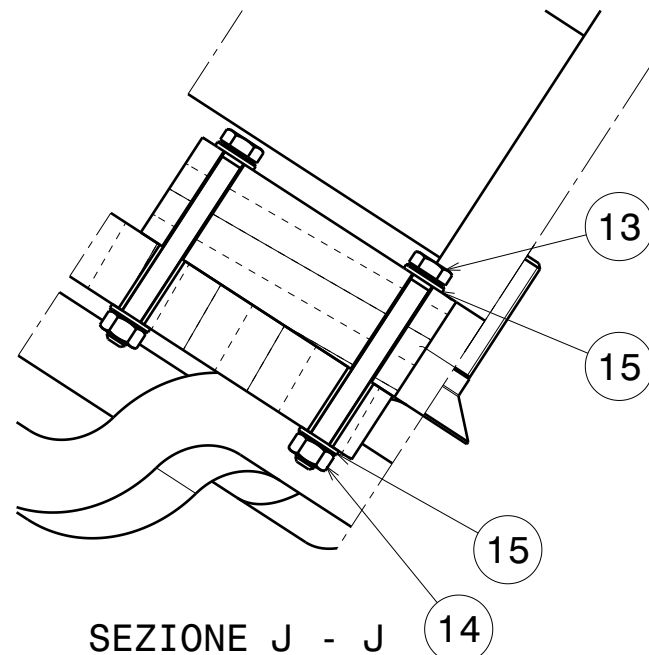
DETTAGLIO K



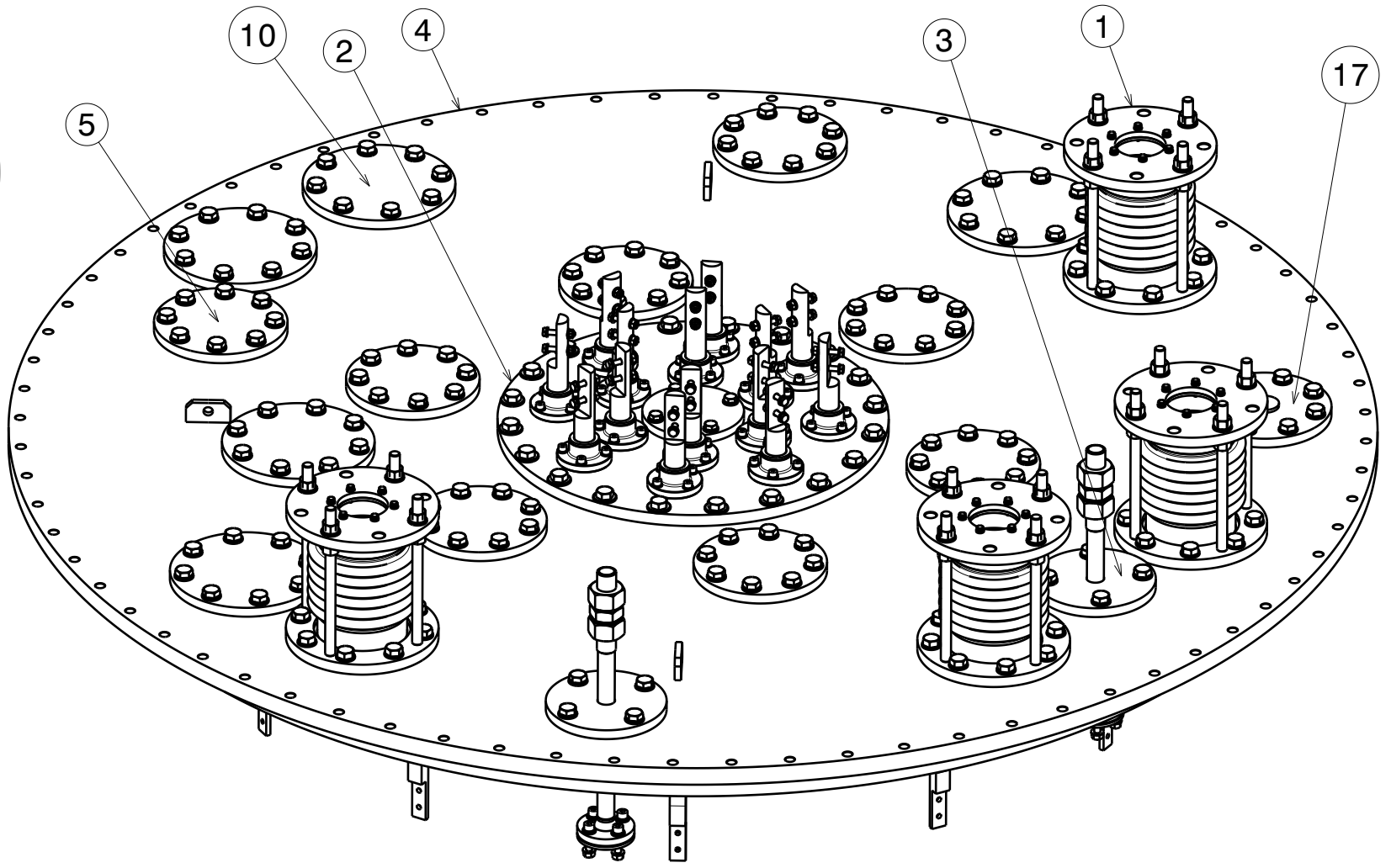
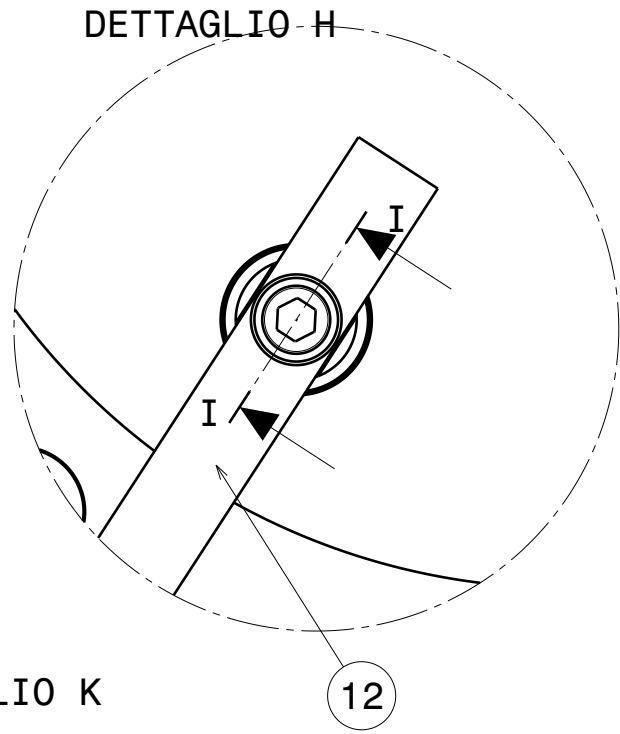
DETTAGLIO G



SEZIONE J - J



DETTAGLIO H



1	4	SOFFIETTO	VEDI DIS. 699RM12003	AISI 304 L	9.57
2	1	FLANGIA PASSANTI INFERIORE	VEDI DIS. 699RM12108	AISI 304 L	84.40
3	2	PASSANTI FLUIDI	VEDI DIS. 699RM12057	AISI304 L -Cu	5.75
4	1	FLANGIA SUPERIORE CDV	VEDI DIS. 699RM12112	AISI 304 L	949.23
5	8	FLANGIA DN 100 PN 6 UNI 6091 MODIFICATA	VEDI DIS. 699RM12063	AISI 304 L	4.06
6	104	VITE T.E. M16x35	ISO 4017	AISI 304 L	
7	104	RONDELLA DIAM.16x30	ISO 7089	AISI 304 L	
8	5	FLANGIA DN 125 PN 6 UNI 6091 MODIFICATA	VEDI DIS. 699RM12062	AISI 304 L	5.39
9	8	O-RING 120.24x3.53	PARKER 2-248	NBR70	
10	5	O-RING 145.64x3.53	PARKER 2-256	NBR70	
11	1	O-RING 3187x5.34		NBR70	
12	6	CONDUTTORE SUPERIORE ANODO	VEDI DIS. 699RM12103	Cu - ETP	3.29
13	12	VITE T.E. M6x60	ISO 4017	AISI 304 L	
14	12	DADO NORMALE M6	ISO 4032	AISI 304 L	
15	24	RONDELLA 6x12	ISO 7089	AISI 304 L	
16	1	COLLETTORE CONDUTTORI INFERIORI ESTERNI	VEDI DIS. 699RM12115	Cu - ETP	28.28
17	1	ASM FLANGIA + PASSANTI STRUMENTAZIONE	VEDI DIS. 699RM12209	AISI 304 L	4.02
18	6	CONDUTTORE INFERIORE ANODO	VEDI DIS. 699RM12259	Cu - ETP	3.44
N° ITEM	QUANTITA' quantity	DEFINIZIONE definition	RIFERIMENTO reference	MATERIALE material	MASSA [kg] mass [kg]

Progetto/project	Cliente/client	Materiale/Material	Quantità/Quantity	Massa/Mass [kg]
MULTIPINCH	ENEA	AISI 304 L	1	1234.92
Commissa job no.	Emittente issued by	Form. size	Scala scale	Derivato da derived from
2014	DIS	A2	1:10	
ASG Superconductors GRUPPO MALACALZA		MULTIPINCH GRUPPO MONTAGGIO 2 ASM FLANGIA INFERIORE CDV		
Informazioni strettamente riservate, di proprietà ASG Superconductors S.p.A., da non utilizzare per scopi diversi da quelli per cui sono state fornite.				
Confidential information, property of ASG Superconductors S.p.A., not to be used for any purpose other than that for which it is supplied.				
Identificativo/document no.		Rev./rev.	Foglio sheet	Segue fogli of
684RM12114		0A	1	/ 1

Identificazione File 12114Rev.0.0.CATDrawing